HabasitLINK[®] Straight 1/2" Pitch Belting M1230 Flush Grid 0.5"

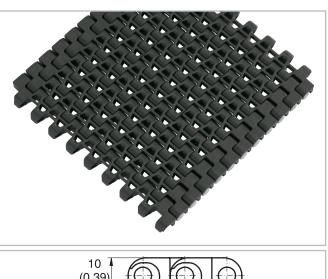


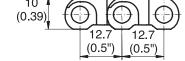
Description

- "Nosebar transfer", recommended diameter 18 mm (0.71"); 16 mm (0.63") possible
- 18% open area; 70% open contact area; largest opening 5x3.3 mm (0.2"x0.13")
- Stiff 0.5" Flush Grid design
- Open hinge
- Food approved materials available
- Rod diameter 5 mm (0.2")
- "Open window" sprockets

Available accessories

• GripTop modules





Belt data

Belt material		PP	PE	POM			
Rod material		PP	PE	PP	PA		
Nominal tensile strength F' _N	N/m	11000	7000	16000	18000		
straight run	<i>lb/ft</i>	<i>753</i>	<i>480</i>	<i>1096</i>	<i>1233</i>		
Temperature range	°C	5 - 105	-70 - 65	5 - 93	-40 - 93		
	°F	40 - <i>220</i>	-94 - <i>150</i>	40 - <i>200</i>	-40 - <i>200</i>		
Belt weight m _B	kg/m²	5.4	5.7	7.8	7.8		
	<i>lb/sqft</i>	1.11	1.17	1.60	1.60		

Diameter of idling rollers (minimum)		Diameter of er (minin		take-up and roll	for gravity center drive lers mum)	elevators w guards or	ng radius for /ithout side- hold down minimum)	Backbending radius for elevators with sideguards or hold down devices (minimum)		
mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	
18	0.7	50	2	75	3	150	6	250	10	

Use the largest possible backbending radius for elevators with side guards or hold down devices.

Standard range of belt widths b

mm (nom.)	150	200	250	300	350	400	450	500	550	600	650	700	750	800	etc.
inch (nom.)	6	8	10	12	14	16	18	20	22	24	26	28	30	32	etc.

Real belt widths are in most cases 0.1% to 0.3% smaller. Real belt widths for PP are 0.1% to 0.3% wider.

Standard belt widths in increments of 50 mm (2"). Non-standard widths are offered in increments of 16.66 mm (0.66"). Smallest possible width 83.4 mm (3.25").

For detailed material properties refer to the HabasitLINK[®] Engineering Guidelines or contact your Habasit representative.

The nominal tensile strength is valid for 23 °C (73 °F). The admissible tensile force depends on the operating temperature near the drive sprockets. Within the temperature range allowed, the admissible tensile force may vary from 100% to 20% of the nominal tensile strength. For detailed information and correct calculation of effective tensile force refer to the Calculation Guide in the HabasitLINK[®] Engineering Guidelines.



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